



# WELDING SUPPLIES

**TYSWELD®**





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# POLISH PRODUCTS



# POLISH PRODUCTS

## Tysweld welding wire **TS2 (SG2)** EN ISO 14341-A: G3Si1

Product	Diameter	Catalogue no.	Spool (kg)
			<b>K300</b>
<b>TS2</b>	0,8	TS2.001	15
<b>TS2</b>	1	TS2.101	15
<b>TS2</b>	1,2	TS2.201	15
<b>TS2</b>	1,6	TS2.600	15
			<b>Drum (kg)</b>
<b>TS2</b>	0,8	TS2.005	250
<b>TS2</b>	1	TS2.008	250
<b>TS2</b>	1,2	TS2.012	250

## Tysweld welding wire **TS3 (SG3)** EN ISO 14341-A: G4Si1

Product	Diameter	Catalogue no.	Spool (kg)
<b>TS3</b>	0,8	TS3.300	15
<b>TS3</b>	1	TS3.401	15
<b>TS3</b>	1,2	TS3.501	15
<b>TS3</b>	1,6	TS3.585	15
			<b>Drum (kg)</b>
<b>TS3</b>	0,8	TS3.380	250
<b>TS3</b>	1	TS3.582	250
<b>TS3</b>	1,2	TS3.581	250

# WELDING WIRE AND RODS



# WELDING WIRE AND RODS

## Tysweld welding wire T20 (SG2) EN ISO 14341-A: G3Si1

Product	Catalogue no.	Diameter	Spool (kg)
T20	T20.000	0,6	1
T20	T20.002	0,8	1
T20	T20.001	0,6	5
T20	T20.003	0,8	5
T20	T20.006	1	5
T20	T20.009	1,2	5
			<b>K300</b>
T20	T20.004	0,8	15
T20	T20.007	1	15
T20	T20.010	1,2	15
T20	T20.013	1,6	15
			<b>D270</b>
T20P	T20.137	0,8	15
T20P	T20.138	1	15
T20P	T20.139	1,2	15
			<b>Drum (kg)</b>
T20	T20.005	0,8	250
T20	T20.008	1	250
T20	T20.012	1,2	250

## Tysweld rods T20W (SG2) EN ISO 636-A: W3Si1

Product	Catalogue no.	Diameter	Rods (kg)
T20W	T20W.519	1,6	5
T20W	T20W.520	2	5
T20W	T20W.521	2,4	5
T20W	T20W.522	3,2	5

## Tysweld welding wire T30 (SG3) EN ISO 14341-A: G4Si1

Product	Catalogue no.	Diameter	Spool (kg)
T30	T30.014	0,8	15
T30	T30.015	1	15
T30	T30.016	1,2	15
			<b>Drum (kg)</b>
T30	T30.437	0,8	250
T30	T30.017	1	250
T30	T30.444	1,2	250

## Tysweld rods T30W (SG3) EN ISO 636-A: W4Si1

Product	Catalogue no.	Diameter	Rods (kg)
T30W	T30W.060	1,6	5
T30W	T30W.061	2	5
T30W	T30W.062	2,4	5
T30W	T30W.063	3,2	5

## Tysweld welding wire **TNiMoCr** EN ISO 16834-A: G Mn3Ni1CrMo

Product	Catalogue no.	Diameter	Spool (kg)
<b>TNiMoCr</b>	TNiMoCr.570	0,8	15
<b>TNiMoCr</b>	TNiMoCr.569	0,8	15

## Tysweld welding wire **HRC** EN ISO 14700-A: T Fe 2

Product	Catalogue no.	Diameter	Spool (kg)
<b>HRC45</b>	T45.010	0,8	15
<b>HRC58</b>	T58.010	0,8	15
<b>HRC60</b>	T60.010	0,8	15

## Tysweld wire and rods for stainless steel **T07M & T07W (307LSI)**

EN ISO 14343-A: G 18 8 Mn & EN ISO 14343-A: W 18 8 Mn

Product	Catalogue no.	Diameter	Spool (kg)
<b>T07M</b>	T07M.469	0,8	15
<b>T07M</b>	T07M.468	1	15
<b>T07M</b>	T07M.467	1,2	15
			<b>Rods (kg)</b>
<b>T07W</b>	T07W.545	1,6	5
<b>T07W</b>	T07W.546	2	5
<b>T07W</b>	T07W.547	2,4	5
<b>T07W</b>	T07W.548	3,2	5

## Tysweld wire and rods for stainless steel **T08M & T08W (308LSI)**

EN ISO 14343-A: G 19 9 LSi & EN ISO 14343-A: W 19 9 LSi

Product	Catalogue no.	Diameter	Spool (kg)
<b>T08M</b>	T08M.024	0,6	1
<b>T08M</b>	T08M.026	0,8	1
<b>T08M</b>	T08M.498	1	1
<b>T08M</b>	T08M.025	0,6	5
<b>T08M</b>	T08M.027	0,8	5
<b>T08M</b>	T08M.029	1	5
<b>T08M</b>	T08M.031	1,2	5
<b>T08M</b>	T08M.028	0,8	15
<b>T08M</b>	T08M.030	1	15
<b>T08M</b>	T08M.032	1,2	15
			<b>Rods (kg)</b>
<b>T08W</b>	T08W.064	1	5
<b>T08W</b>	T08W.065	1,2	5
<b>T08W</b>	T08W.066	1,6	5
<b>T08W</b>	T08W.067	2	5
<b>T08W</b>	T08W.068	2,4	5
<b>T08W</b>	T08W.069	3,2	5
<b>T08W</b>	T08W.070	4	5



## Tysweld wire and rods for stainless steel T09M & T09W (309LSi)

EN ISO 14343-A: G 23 12 LSi & EN ISO 14343-A: W 23 12 LSi

Product	Catalogue no.	Diameter	Spool (kg)
T09M	T09M.033	0,8	5
T09M	T09M.034	1	5
T09M	T09M.035	1,2	5
T09M	T09M.108	0,8	15
T09M	T09M.109	1	15
T09M	T09M.110	1,2	15
			<b>Rods (kg)</b>
T09W	T09W.121	1	5
T09W	T09W.071	1,2	5
T09W	T09W.072	1,6	5
T09W	T09W.073	2	5
T09W	T09W.074	2,4	5
T09W	T09W.075	3,2	5
T09W	T09W.122	4	5

## Tysweld wire and rods for stainless steel T10M & T10W (310LSi)

EN ISO 14343-A: G 25 20 LSi & EN ISO 14343-A: W 25 20 LSi

Product	Catalogue no.	Diameter	Spool (kg)
T10M	T10M.535	0,8	15
T10M	T10M.536	1	15
T10M	T10M.537	1,2	15
			<b>Rods (kg)</b>
T10W	T10W.549	1,6	5
T10W	T10W.550	2	5
T10W	T10W.551	2,4	5
T10W	T10W.552	3,2	5

## Tysweld wire and rods for stainless steel T16M & T16W (316LSi)

EN ISO 14343-A: G 19 12 3 LSi & EN ISO 14343-A: W 19 12 3 LSi

Product	Catalogue no.	Diameter	Spool (kg)
T16M	T16M.442	0,6	1
T16M	T16M.441	0,8	1
T16M	T16M.436	0,6	5
T16M	T16M.036	0,8	5
T16M	T16M.038	1	5
T16M	T16M.040	1,2	5
T16M	T16M.037	0,8	15
T16M	T16M.039	1	15
T16M	T16M.041	1,2	15
			<b>Rods (kg)</b>
T16W	T16W.076	1	5
T16W	T16W.077	1,2	5
T16W	T16W.078	1,6	5
T16W	T16W.079	2	5
T16W	T16W.080	2,4	5
T16W	T16W.081	3,2	5
T16W	T16W.082	4	5

## Tysweld wire and rods for aluminium T54M & T54W (AlMg3)

EN ISO 18273: S Al 5754

Product	Catalogue no.	Diameter	Spool (kg)
T54M	T54M.567	0,8	7
T54M	T54M.566	1	7
T54M	T54M.565	1,2	7
			<b>Rods (kg)</b>
T54W	T54W.564	1,6	5
T54W	T54W.563	2	5
T54W	T54W.562	2,4	5
T54W	T54W.561	3,2	5
T54W	T54W.560	4	5

## Tysweld wire and rods for aluminium T56M & T56W (AlMg5)

EN ISO 18273: S Al 5356

Product	Catalogue no.	Diameter	Spool (kg)
T56M	T56M.042	0,8	2
T56M	T56M.044	1	2
T56M	T56M.046	1,2	2
T56M	T56M.043	0,8	7
T56M	T56M.045	1	7
T56M	T56M.047	1,2	7
T56M	T56M.497	1,6	7
			<b>Rods (kg)</b>
T56W	T56W.082	1,6	5
T56W	T56W.083	2	5
T56W	T56W.084	2,4	5
T56W	T56W.085	3,2	5
T56W	T56W.086	4	5

## Tysweld wire and rods for aluminium T43M & T43W (AlSi5)

EN ISO 18273: S Al 4043

Product	Catalogue no.	Diameter	Spool (kg)
T43M	T43M.048	0,8	2
T43M	T43M.050	1	2
T43M	T43M.052	1,2	2
T43M	T43M.049	0,8	7
T43M	T43M.051	1	7
T43M	T43M.053	1,2	7
T43M	T43M.533	1,6	7
			<b>Rods (kg)</b>
T43W	T43W.087	1,6	5
T43W	T43W.088	2	5
T43W	T43W.089	2,4	5
T43W	T43W.090	3,2	5
T43W	T43W.091	4	5

## Tysweld wire and rods for aluminium T83M & T83W (AlMg4,5Mn)

EN ISO 18273: S Al 5183

Product	Catalogue no.	Diameter	Spool (kg)
T83M	T83M.111	0,8	2
T83M	T83M.113	1	2
T83M	T83M.115	1,2	2
T83M	T83M.112	0,8	7
T83M	T83M.114	1	7
T83M	T83M.116	1,2	7
			<b>Rods (kg)</b>
T83W	T83W.124	1,6	5
T83W	T83W.083	2	5
T83W	T83W.126	2,4	5
T83W	T83W.127	3,2	5
T83W	T83W.128	4	5

## Tysweld wire and rods for braze welding TCU3M & TCU3W (CuSi3)

EN ISO 24373: S Cu 6560

Product	Catalogue no.	Diameter	Spool (kg)
TCU3M	TCU3M.054	0,8	1
TCU3M	TCU3M.055	0,8	5
TCU3M	TCU3M.057	1	5
TCU3M	TCU3M.303	1,2	5
TCU3M	TCU3M.056	0,8	15
TCU3M	TCU3M.058	1	15
TCU3M	TCU3M.059	1,2	15
			<b>Rods (kg)</b>
TCU3W	TCU3W.129	1,6	5
TCU3W	TCU3W.130	2	5
TCU3W	TCU3W.131	2,4	5
TCU3W	TCU3W.132	3,2	5

## Tysweld wire and rods for braze welding TCU6M & TCU6W (CuSn6)

EN ISO 14640: S Cu 5180

Product	Catalogue no.	Diameter	Spool (kg)
TCU6M	TCU6M.141	0,8	5
TCU6M	TCU6M.142	1	5
TCU6M	TCU6M.304	1,2	5
TCU6M	TCU6M.143	0,8	15
TCU6M	TCU6M.144	1	15
TCU6M	TCU6M.145	1,2	15
			<b>Rods (kg)</b>
TCU6W	TCU6W.146	1,6	5
TCU6W	TCU6W.147	2	5
TCU6W	TCU6W.148	2,4	5
TCU6W	TCU6W.149	3,2	5

## Tysweld flux-core wire T71C / T71M

EN ISO 17632-A-T 42 4 R C 2 H10

Product	Catalogue no.	Diameter	Spool (kg)
T71C (CO2)	T71C.020	1,2	15
T71C (CO2)	T71C.019	1,2	5

## Tysweld flux-core self-shielding wire T71GS AWS A5.20: E71T-GS

Product	Catalogue no.	Diameter	Spool (kg)
T71GS	T71GS.018	0,8	1
T71GS	T71GS.018/5	0,8	5

## Gas welding rods PN EN 12536: O I

Product	Catalogue no.	Diameter	Package (kg)
SPGI black	TIS.000	2	10
SPGI black	TIS.001	2,5	10
SPGI black	TIS.002	3,25	10
SPGI black	TIS.003	4	10
SPGI cooper	TIS.004	2	10
SPGI cooper	TIS.005	2,5	10
SPGI cooper	TIS.006	3,25	10
SPGI cooper	TIS.007	4	10

## Brass solder LM60K EN ISO 17672

Product	Catalogue no.	Diameter	Package (kg)
LM60K	TIS.013	2	5
LM60K	TIS.014	2,5	5
LM60K	TIS.015	3,15	5
LM60K	TIS.016	4	5

## LS 45 silver solder, shielded EN ISO 17672

Product	Catalogue no.	Diameter	Package (kg)
LS45	TIS.017	2	1

# ELECTRODES MIG/MAG WELDING HANDLE



# ELECTRODES

## Tysweld rutile electrodes **E13 (E6013)** EN ISO 2560-A: E 38 0 R 12

Product	Catalogue no.	Diameter	Package (kg)
E13	E13.095	2	5
E13	E13.096	2,5	5
E13	E13.097	3,25	5
E13	E13.098	4	5

## Tysweld basic electrodes **E18 (E7018)** EN ISO 2560-A: E 42 4 B 32 H5

Product	Catalogue no.	Diameter	Package (kg)
E18	E18.099	2,5	5
E18	E18.100	3,25	5
E18	E18.101	4	5

## Tysweld Inox electrodes **E08 (E308L)** EN 1600: E 19 9 L R 11

Product	Catalogue no.	Diameter	Package (kg)
E08	E08.102	2	2
E08	E08.103	2,5	2
E08	E08.104	3,25	2
E08	E08.105	4	2

## Tysweld Inox electrodes **E16 (E316L)** EN 1600: E 19 12 3 L R 11

Product	Catalogue no.	Diameter	Package (kg)
E16	E16.117	2	2
E16	E16.118	2,5	2
E16	E16.119	3,25	2
E16	E16.105	4	2

## Tysweld cast iron electrodes (**ENiFe**) EN ISO 1071: E C NiFe – 1 3

Product	Catalogue no.	Diameter	Package (kg)
ENiFe	ENiFe.525	2,5	1,3
ENiFe	ENiFe.526	3,25	1,5
ENiFe	ENiFe.527	4	1,5

## Tysweld cast iron electrodes (**EFER**) EN ISO 1071: E C Ni – CI 3

Product	Catalogue no.	Diameter	Package (kg)
EFER	EFER.528	2,5	1,3
EFER	EFER.529	3,25	1,5
EFER	EFER.530	4	1,5

## Tysweld tungsten electrodes PN-EN ISO 6848:2015-10

Product	Catalogue no.	Diameter	Package (szt)
Tungsten electrode, grey 175mm	SR.310	1,6	10
Tungsten electrode, grey 175mm	SR.311	2	10
Tungsten electrode, grey 175mm	SR.312	2,4	10
Tungsten electrode, grey 175mm	SR.313	3,2	10
Tungsten electrode, red 175mm	SR.314	1	10
Tungsten electrode, red 175mm	SR.315	1,2	10
Tungsten electrode, red 175mm	SR.316	1,6	10
Tungsten electrode, red 175mm	SR.317	2	10
Tungsten electrode, red 175mm	SR.318	2,4	10
Tungsten electrode, red 175mm	SR.319	3,2	10
Tungsten electrode, blue 175mm	SR.320	1,6	10
Tungsten electrode, blue 175mm	SR.321	2	10
Tungsten electrode, blue 175mm	SR.322	2,4	10
Tungsten electrode, blue 175mm	SR.323	3,2	10
Tungsten electrode, green 175mm	SR.324	1	10
Tungsten electrode, green 175mm	SR.325	1,2	10
Tungsten electrode, green 175mm	SR.326	1,6	10
Tungsten electrode, green 175mm	SR.327	2	10
Tungsten electrode, green 175mm	SR.328	2,4	10
Tungsten electrode, green 175mm	SR.329	3,2	10
Tungsten electrode, green 175mm	SR.330	4	10
Tungsten electrode, gold 175mm	SR.331	1,6	10
Tungsten electrode, gold 175mm	SR.332	2	10
Tungsten electrode, gold 175mm	SR.333	2,4	10
Tungsten electrode, gold 175mm	SR.334	3,2	10

## MIG/MAG WELDING GRIPS

### Tysweld MIG/ MAG welding grips

Product	Catalogue no.	Length
TS Mini	TS.250	2,5
TS15	TS.251	3
TS15	TS.252	4
TS15	TS.253	5
TS24	TS.254	3
TS24	TS.255	4
TS24	TS.256	5
TS26	TS.260	3
TS26	TS.261	4
TS26	TS.262	5
TS25	TS.257	3
TS25	TS.258	4
TS25	TS.259	5
TS36	TS.263	3
TS36	TS.264	4
TS36	TS.265	5
TS501	TS.269	3
TS501	TS.270	4
TS501	TS.271	5

# SPARE PARTS MIG/MAG & TIG





# SPARE PARTS MIG/MAG & TIG

## Tysweld MIG/MAG grip spare parts

Grip type	Spare parts	Catalogue no.	Diameter (mm)
<b>TS15/TS Mini</b>	Gas nozzle (cylindrical)	TS.150	16
<b>TS15/TS Mini</b>	Gas nozzle (conical)	TS.152	12
<b>TS15/TS Mini</b>	Gas nozzle (strongly conical)	TS.151	9,5
<b>TS24</b>	Gas nozzle (cylindrical)	TS.153	17
<b>TS24</b>	Gas nozzle (conical)	TS.155	12,5
<b>TS24</b>	Gas nozzle (strongly conical)	TS.154	10
<b>TS25</b>	Gas nozzle (cylindrical)	TS.156	18
<b>TS25</b>	Gas nozzle (conical)	TS.158	15
<b>TS25</b>	Gas nozzle (strongly conical)	TS.157	11,5
<b>TS26/401/501</b>	Gas nozzle (cylindrical)	TS.162	20
<b>TS26/401/501</b>	Gas nozzle (conical)	TS.163	16
<b>TS26/401/501</b>	Gas nozzle (strongly conical)	TS.164	14
<b>TS36</b>	Gas nozzle (cylindrical)	TS.159	19
<b>TS36</b>	Gas nozzle (conical)	TS.161	16
<b>TS36</b>	Gas nozzle (strongly conical)	TS.160	12
<b>TS15/TS Mini</b>	Current nozzle Cu-E	TS.172	0,6
<b>TS15/TS Mini</b>	Current nozzle Cu-E	TS.174	0,8
<b>TS15/TS Mini</b>	Current nozzle Cu-E	TS.184	1
<b>TS15/TS Mini</b>	Current nozzle Cu-E	TS.193	1,2
<b>TS15/TS Mini</b>	Current nozzle Cu-E do Al	TS.175	0,8
<b>TS15/TS Mini</b>	Current nozzle Cu-E do Al	TS.185	1
<b>TS15/TS Mini</b>	Current nozzle Cu-E do Al	TS.194	1,2
<b>TS15/TS Mini</b>	Current nozzle CuCrZr	TS.176	0,8
<b>TS15/TS Mini</b>	Current nozzle CuCrZr	TS.186	1
<b>TS15/TS Mini</b>	Current nozzle CuCrZr	TS.192	1,2
<b>TS25</b>	Current nozzle Cu-E	TS.170	0,8
<b>TS25</b>	Current nozzle Cu-E	TS.187	1
<b>TS25</b>	Current nozzle Cu-E	TS.195	1,2
<b>TS25</b>	Current nozzle Cu-E do Al	TS.178	0,8
<b>TS25</b>	Current nozzle Cu-E do Al	TS.188	1
<b>TS25</b>	Current nozzle Cu-E do Al	TS.196	1,2
<b>TS25</b>	Current nozzle CuCrZr	TS.179	0,8
<b>TS25</b>	Current nozzle CuCrZr	TS.189	1
<b>TS25</b>	Current nozzle CuCrZr	TS.197	1,2
<b>TS24/TS26/TS36</b>	Current nozzle Cu-E	TS.170	0,8
<b>TS24/TS26/TS36</b>	Current nozzle Cu-E	TS.187	1
<b>TS24/TS26/TS36</b>	Current nozzle Cu-E	TS.195	1,2
<b>TS24/TS26/TS36</b>	Current nozzle Cu-E	TS.204	1,6
<b>TS24/TS26/TS36</b>	Current nozzle Cu-E do Al	TS.178	0,8
<b>TS24/TS26/TS36</b>	Current nozzle Cu-E do Al	TS.188	1
<b>TS24/TS26/TS36</b>	Current nozzle Cu-E do Al	TS.196	1,2
<b>TS24/TS26/TS36</b>	Current nozzle Cu-E do Al	TS.205	1,6
<b>TS24/TS26/TS36</b>	Current nozzle CuCrZr	TS.179	0,8
<b>TS24/TS26/TS36</b>	Current nozzle CuCrZr	TS.189	1
<b>TS24/TS26/TS36</b>	Current nozzle CuCrZr	TS.197	1,2
<b>TS401/TS501</b>	Current nozzle Cu-E	TS.180	0,8
<b>TS401/TS501</b>	Current nozzle Cu-E	TS.190	1
<b>TS401/TS501</b>	Current nozzle Cu-E	TS.198	1,2
<b>TS401/TS501</b>	Current nozzle Cu-E	TS.201	1,4
<b>TS401/TS501</b>	Current nozzle Cu-E	TS.206	1,6
<b>TS401/TS501</b>	Current nozzle Cu-E	TS.208	2
<b>TS401/TS501</b>	Current nozzle Cu-E do Al	TS.181	0,8

Grip type	Spare parts	Catalogue no.	Diameter (mm)
<b>TS401/TS501</b>	Current nozzle Cu-E do Al	TS.191	1
<b>TS401/TS501</b>	Current nozzle Cu-E do Al	TS.199	1,2
<b>TS401/TS501</b>	Current nozzle Cu-E do Al	TS.207	1,6
<b>TS401/TS501</b>	Current nozzle CuCrZr	TS.182	0,8
<b>TS401/TS501</b>	Current nozzle CuCrZr	TS.183	1
<b>TS401/TS501</b>	Current nozzle CuCrZr	TS.200	1,2
<b>TS401/TS501</b>	Current nozzle CuCrZr	TS.202	1,4
<b>TS401/TS501</b>	Current nozzle CuCrZr	TS.203	1,6
<b>TS15/TS Mini</b>	Current connector	TS.209	
<b>TS24</b>	Current connector	TS.210	
<b>TS25</b>	Current connector	TS.211	
<b>TS26</b>	Current connector	TS.212	
<b>TS36</b>	Current connector M6	TS.213	
<b>TS36</b>	Current connector M8	TS.214	
<b>TS401/TS501</b>	Current connector M6	TS.215	
<b>TS401/TS501</b>	Current connector M8	TS.216	
<b>TS15</b>	Insulation sleeve	TS.237	
<b>TS24</b>	Insulation sleeve (standard) white	TS.238	
<b>TS24</b>	Insulation sleeve (reinforced) black	TS.240	
<b>TS24</b>	Insulation sleeve (ceramic)	TS.239	
<b>TS26</b>	Insulation sleeve (standard) white	TS.241	
<b>TS26</b>	Insulation sleeve (reinforced) black	TS.243	
<b>TS26</b>	Insulation sleeve (ceramic)	TS.242	
<b>TS36</b>	Insulation sleeve (standard) white	TS.244	
<b>TS36</b>	Insulation sleeve (reinforced) black	TS.246	
<b>TS36</b>	Insulation sleeve (ceramic)	TS.245	
<b>TS401/TS501</b>	Insulation sleeve (standard) white	TS.247	
<b>TS401/TS501</b>	Insulation sleeve (reinforced) black	TS.248	
<b>TS401/TS501</b>	Insulation sleeve (ceramic)	TS.249	
<b>TS Mini</b>	Grip nozzle	TS.217	
<b>TS14</b>	Grip nozzle	TS.218	
<b>TS15</b>	Grip nozzle	TS.219	
<b>TS15</b>	Grip nozzle, flexible	TS.320	
<b>TS24</b>	Grip nozzle	TS.220	
<b>TS25</b>	Grip nozzle	TS.221	
<b>TS25</b>	Grip nozzle, flexible	TS.321	
<b>TS26</b>	Grip nozzle	TS.222	
<b>TS36</b>	Grip nozzle	TS.223	
<b>TS401</b>	Grip nozzle	TS.224	
<b>TS501</b>	Grip nozzle	TS.225	
<b>TS501</b>	Grip nozzle (reinforced)	TS.225-S	
<b>TS15/TS Mini</b>	Spring	TS.235	
<b>TS25</b>	Spring	TS.236	
	Wire guide/ blue - 3m	TS.272	0,6-0,8
	Wire guide/ blue - 4m	TS.273	0,6-0,8
	Wire guide/ blue - 5m	TS.274	0,6-0,8
	Wire guide/ red - 3m	TS.275	1-1,2
	Wire guide/ red - 4m	TS.276	1-1,2
	Wire guide/ red - 5m	TS.277	1-1,2
	Wire guide/ yellow - 3m	TS.278	1-1,6
	Wire guide/ yellow - 4m	TS.279	1-1,6
	Wire guide/ yellow - 5m	TS.280	1-1,6
	Wire guide uncoated - 3m	TS.281	1-1,6
	Wire guide uncoated - 4m	TS.282	1-1,6
	Wire guide uncoated - 5m	TS.283	1-1,6
<b>TS401/TS501</b>	Insulation pad	TS.226	

## Tysweld TIG grip spare parts

Grip type	Spare parts	Catalogue no.	Diameter (mm)
SR9/20	Short cap	SR.358	
SR17/18/26	Short cap	SR.355	
SR9/20	Medium cap	SR.359	
SR17/18/26	Medium cap	SR.356	
SR9/20	Long cap	SR.360	
SR17/18/26	Long cap	SR.357	
SR9/20	Compression sleeve	SR.401	1
SR9/20	Compression sleeve	SR.402	1,2
SR9/20	Compression sleeve	SR.403	1,6
SR9/20	Compression sleeve	SR.404	2
SR9/20	Compression sleeve	SR.405	2,4
SR9/20	Compression sleeve	SR.406	3,2
SR17/18/26	Compression sleeve	SR.407	1
SR17/18/26	Compression sleeve	SR.408	1,2
SR17/18/26	Compression sleeve	SR.409	1,6
SR17/18/26	Compression sleeve	SR.410	2
SR17/18/26	Compression sleeve	SR.411	2,4
SR17/18/26	Compression sleeve	SR.412	3,2
SR17/18/26	Compression sleeve	SR.413	4
SR9/20	Compression sleeve body	SR.374	1
SR9/20	Compression sleeve body	SR.375	1,2
SR9/20	Compression sleeve body	SR.376	1,6
SR9/20	Compression sleeve body	SR.377	2
SR9/20	Compression sleeve body	SR.378	2,4
SR9/20	Compression sleeve body	SR.379	3,2
SR9/20	Compression sleeve body	SR.380	1,6
SR9/20	Compression sleeve body	SR.424	2
SR9/20	Compression sleeve body	SR.381	2,4
SR9/20	Compression sleeve body	SR.382	3,2
SR17/18/26	Compression sleeve body	SR.361	1
SR17/18/26	Compression sleeve body	SR.362	1,2
SR17/18/26	Compression sleeve body	SR.363	1,6
SR17/18/26	Compression sleeve body	SR.364	2
SR17/18/26	Compression sleeve body	SR.365	2,4
SR17/18/26	Compression sleeve body	SR.366	3,2
SR17/18/26	Compression sleeve body	SR.367	4
SR17/18/26	Sleeve body with lens	SR.368	1,6
SR17/18/26	Sleeve body with lens	SR.369	2
SR17/18/26	Sleeve body with lens	SR.370	2,4
SR17/18/26	Sleeve body with lens	SR.371	3,2
SR17/18/26	Sleeve body with lens	SR.372	4
SR9/20	Insulation ring	SR.395	
SR17/18/26	Insulation ring	SR.394	
SR9/20	Ceramic gas nozzle	SR.347	6,5
SR9/20	Ceramic gas nozzle	SR.348	8
SR9/20	Ceramic gas nozzle	SR.349	9,5
SR9/20	Ceramic gas nozzle	SR.350	11
SR9/20	Ceramic gas nozzle	SR.351	12,5
SR9/20	Ceramic gas nozzle	SR.352	16
SR9/20	Lens gas nozzle	SR.427	6,5
SR9/20	Lens gas nozzle	SR.428	8
SR9/20	Lens gas nozzle	SR.353	11
SR9/20	Lens gas nozzle	SR.354	12,5
SR17/18/26	Ceramic gas nozzle	SR.340	6,5
SR17/18/26	Ceramic gas nozzle	SR.341	8
SR17/18/26	Ceramic gas nozzle	SR.342	9,5

<b>Grip type</b>	<b>Spare parts</b>	<b>Catalogue no.</b>	<b>Diameter (mm)</b>
<b>SR9/20</b>	Lens gas nozzle	SR.354	12,5
<b>SR17/18/26</b>	Ceramic gas nozzle	SR.340	6,5
<b>SR17/18/26</b>	Ceramic gas nozzle	SR.341	8
<b>SR17/18/26</b>	Ceramic gas nozzle	SR.342	9,5
<b>SR17/18/26</b>	Ceramic gas nozzle	SR.343	11
<b>SR17/18/26</b>	Ceramic gas nozzle	SR.344	12,5
<b>SR17/18/26</b>	Ceramic gas nozzle	SR.345	16
<b>SR17/18/26</b>	Ceramic gas nozzle	SR.346	19,5
<b>SR17/18/26</b>	Lens gas nozzle	SR.335	6,5
<b>SR17/18/26</b>	Lens gas nozzle	SR.336	8
<b>SR17/18/26</b>	Lens gas nozzle	SR.337	9,5
<b>SR17/18/26</b>	Lens gas nozzle	SR.338	11
<b>SR17/18/26</b>	Lens gas nozzle	SR.339	12,5
<b>SR9</b>	Torch handle standard	SR.392	
<b>SR20</b>	Torch handle standard	SR.389	
<b>SR17</b>	Torch handle standard	SR.384	
<b>SR18</b>	Torch handle standard	SR.387	
<b>SR26</b>	Torch handle standard	SR.390	
<b>SR9F</b>	Flexible burner	SR.393	
<b>SR20F</b>	Flexible burner	SR.429	
<b>SR17F</b>	Flexible burner	SR.385	
<b>SR18F</b>	Flexible burner	SR.388	
<b>SR26F</b>	Flexible burner	SR.391	
<b>SR17Z</b>	Burner with valve	SR.386	
<b>SR18Z</b>	Burner with valve	SR.432	
<b>SR26Z</b>	Burner with valve	SR.433	
<b>SR9/20</b>	Insulator	SR.430	
<b>SR17/26</b>	Insulator	SR.431	

# WELDING ACCESSORIES



# WELDING ACCESSORIES

Product	Catalogue no.
Welding mask TSD-3 (50X100)	TIS.018
Welding mask TSD-2 (80x100)	TIS.019
Welding mask TSM	TIS.020
Welding mask TSM-2	TIS.021
Welding mask TSM-3	TIS.022
Welding mask, plastic 50x100	TIS.023
Welding mask, plastic 90x110	TIS.024
Drum hood	ZH.500
Drum wire guide 3m	ZH.501
Drum wire guide 4m	ZH.502
Drum wire guide 5m	ZH.503
Bobbin adapter	TIS.090
Bobbin adapter one-part	TIS.091
Hose - oxygen 6,3mm - T	TIS.308
Hose - acetylene 9mm - T	TIS.307
Hose - propane 8mm	TIS.094
Hose - oxygen+acetylene DUET 6,3mm + 9mm - T	TIS.309
Terminal clamp 200A	TIS.303
Terminal clamp 300A	TIS.097
Terminal clamp 400A	TIS.098
Terminal clamp 500A	TIS.099
Terminal screw connector ZBS25	TIS.100
Terminal screw connector ZBS50	TIS.101
Terminal screw connector ZBS70	TIS.102
Terminal screw connector ZBS75	TIS.103
Electrode grip 160A	TIS.104/1
Electrode grip 200A	TIS.104
Electrode grip 300A	TIS.105
Electrode grip 400A	TIS.106
Machine socket male 10-25	TIS.107
Machine socket male 35-50	TIS.108
Machine socket male 70-95	TIS.109
Machine socket female 10-25	TIS.110
Machine socket female 35-50	TIS.111
Machine socket female 70-95	TIS.112
Cable plug male 10-25	TIS.113
Cable plug male 35-50	TIS.114
Cable plug male 70-95	TIS.115
Cable plug female 10-25	TIS.116
Cable plug female 35-50	TIS.117
Cable plug female 70-95	TIS.118
Reduction connector - oxygen	TIS.119
Reduction connector - acetylene	TIS.121
Reduction Argon/CO2	TIS.123
LPG reduction connector with two manometers	TIS.124
LPG reduction connector with one manometer	TIS.125
Reduction Argon/CO2 Mini	TIS.126
Argon/ CO2 mini reduction connector with one manometer	TIS.700
Argon/ CO2 mini reduction connector with rotameter	TIS.127
Nitrogen reduction connector	TIS.127/823
Burner safety switch oxygen	TIS.128
Burner safety switch acetylene	TIS.129
Reduction connector safety switch oxygen	TIS.130
Reduction connector safety switch acetylene	TIS.131
AR-44 manometer acetylene	TIS.132

<b>Product</b>	<b>Catalogue no.</b>
<b>AR-44 manometer acetylene work</b>	TIS.133
<b>OR 44 manometer oxygen</b>	TIS.134
<b>OR 44 manometer oxygen work</b>	TIS.135
<b>TR38 manometer argon/CO2</b>	TIS.136
<b>TR 38 manometer argon/CO2 work</b>	TIS.137
<b>TR 44 manometer argon/CO2</b>	TIS.138
<b>TR 44 manometer argon/CO2 work</b>	TIS.139
<b>Current-water cable 4m</b>	TIS.600
<b>Current-water cable 5m</b>	TIS.601/1
<b>Cable OS 16</b>	TIS.146
<b>Cable OS 25</b>	TIS.147
<b>Cable OS 35</b>	TIS.148
<b>Cable OS 50</b>	TIS.149
<b>Cable OS 70</b>	TIS.150
<b>Cable OS 95</b>	TIS.151
<b>Cable OS 120</b>	TIS.152
<b>Teflon wire guide red (price per metre)</b>	TIS.153
<b>Teflon wire guide red (ready-made 3,4m)</b>	TIS.154
<b>Teflon wire guide red (ready-made 4,4m)</b>	TIS.155
<b>Teflon wire guide red (ready-made 5,4m)</b>	TIS.156
<b>Teflon wire guide yellow (price per metre)</b>	TIS.157
<b>Teflon wire guide yellow (ready-made 3,4m)</b>	TIS.158
<b>Teflon wire guide yellow (ready-made 4,4m)</b>	TIS.159
<b>Teflon wire guide yellow (ready-made 5,4m)</b>	TIS.160
<b>Teflon wire guide yellow (price per metre)</b>	TIS.161
<b>Teflon wire guide yellow (ready-made 3,4m)</b>	TIS.162
<b>Teflon wire guide yellow (ready-made 4,4m)</b>	TIS.163
<b>Teflon wire guide yellow (ready-made 5,4m)</b>	TIS.164
<b>Teflon wire guide black 2,0x4,0 (price per metre)</b>	TIS.270

# WELDING CHEMISTRY





# WELDING CHEMISTRY

Product	Catalogue no.	Package
Anti-spatter product (spray)	TSW. 425	400 ml
Anti-spatter paste	TSW. 426	300 g

Product	Catalogue no.
Antox etching paste 2 kg	TIS.168
Antox neutralising paste 2 kg	TIS.172
Antox etching replacement PT-1 1 kg	TIS.173
Antox neutralising replacement PN-1 1 kg	TIS.305
Borax 750 g	TIS.174
Remover 500ml	TIS.175
Penetrant 500ml	TIS.176
Developer 500ml	TIS.177
Anti-spatter liquid 5 l	TIS.178







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