

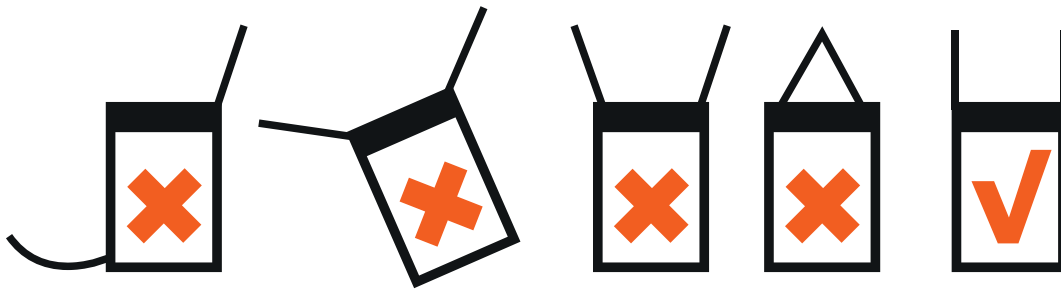


TYSWELD®

Instruction manual for 250kg barrels of welding wire.

1 Before placing it on the welding station, check carefully that the barrel has not been damaged during transport, which could cause damage of the coil inside.

2 The barrel should be transported using traverses or transport belts – according to the instructions on the packaging.

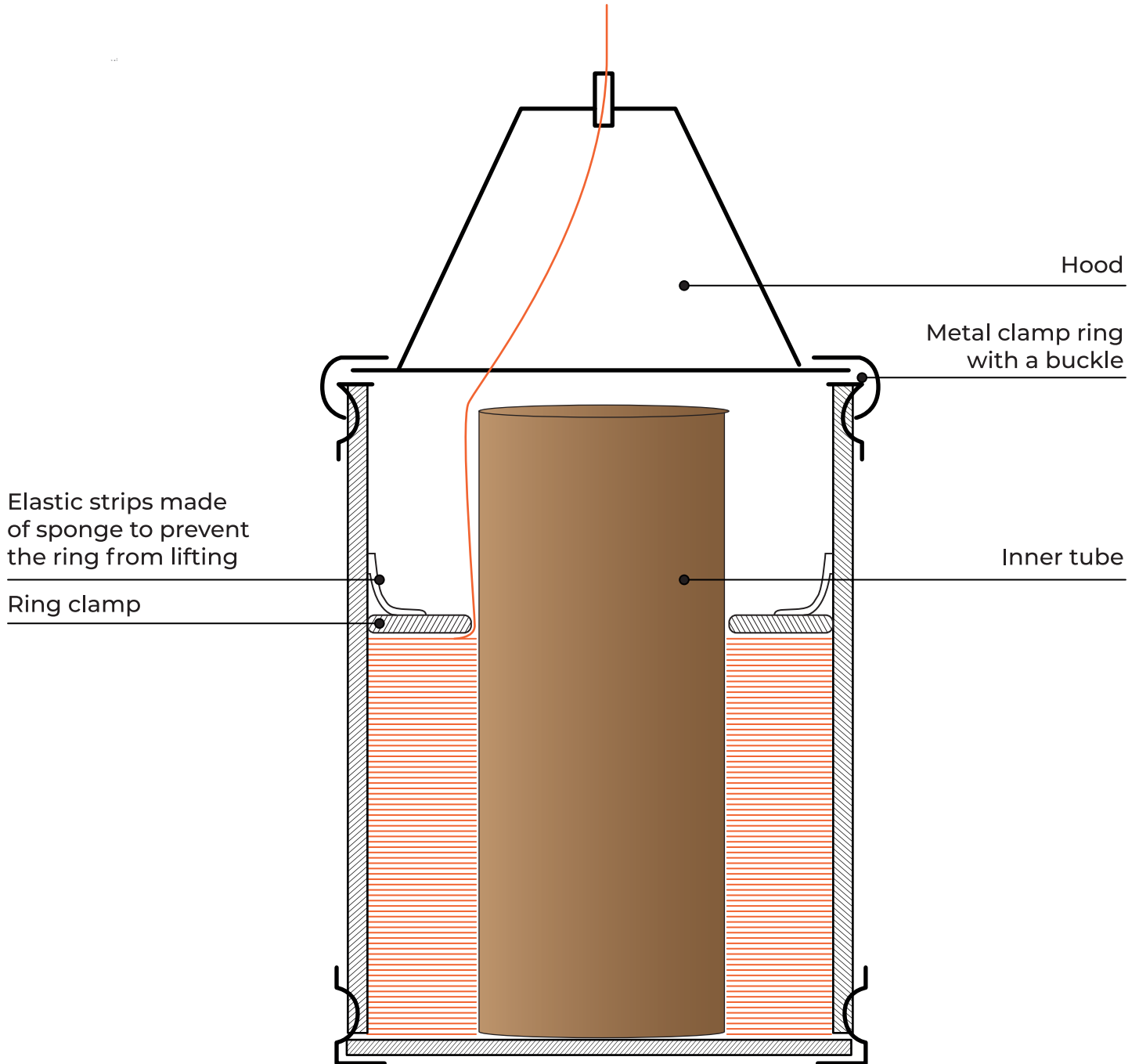


3 After placing the barrel on the station, open the lid and check that the packaging is complete. Inside, apart from the wire, there should be a tube that stabilizes the wire guide pulling out, a stretcher that prevents the coil from popping out during transport, and a pad supporting the coils.

4 The wire should be hooked in the middle and, after removing it from the stretcher, it should unfold along the contour of the tube - as shown in the drawing.

5 Before starting work, remember to release the stretcher that supports the pad in order to prevent the wire from entangling the coils. The pad need to stay in place.





CAUTION

Before starting work, remember to release the tensioner that supports the pad in order to prevent the wire from entangling the coils. The washer is to stay in place.